

The World's Only

Robotic Hand Changer With No Backlash



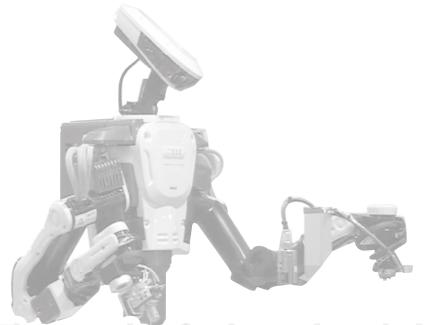
Robotic Hand Changer

model SWR











The needs of robotic hand changers have been rapidly increasing

for multiproduct manufacturing and process integration of robots.



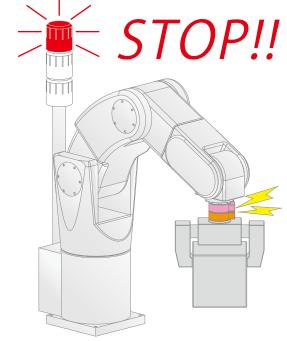




However, there are common problems for customers who adopt robotic hand changers.

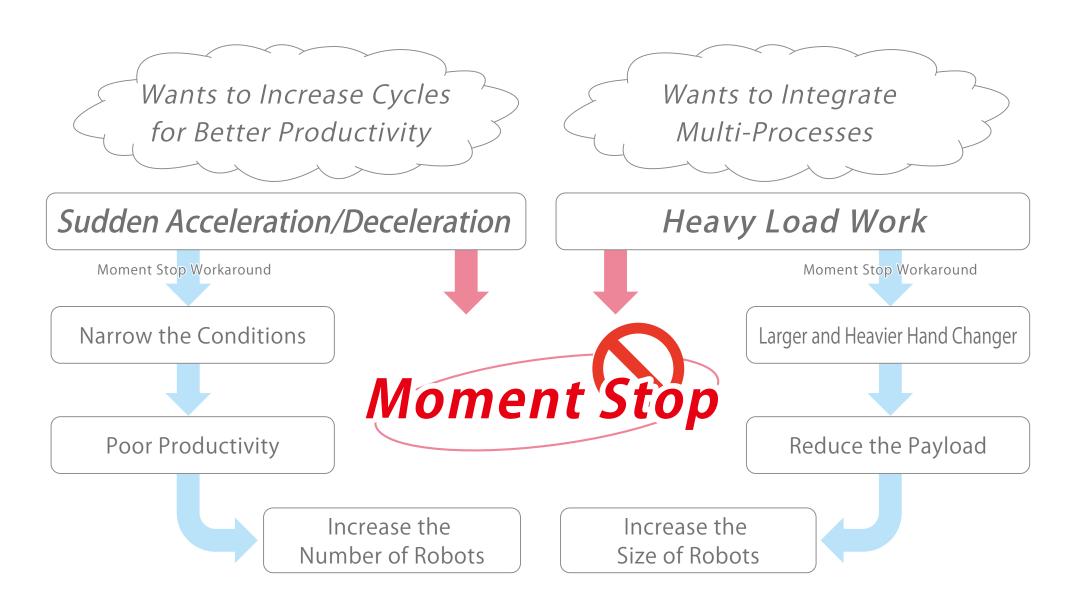
Frequent Momentary Stops

- Unable to Increase the Action Speed
- Not Suitable for Heavy Load Work



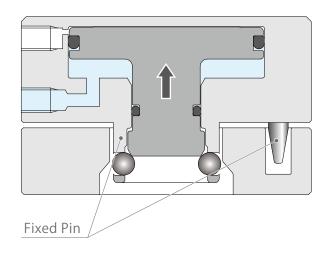
The main cause of these problems is due to the rigidity of the robotic hand changer.

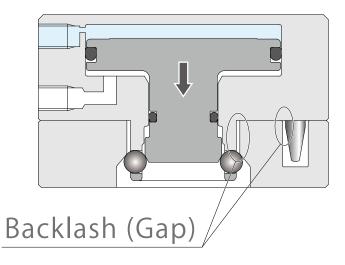




KOSMEK solves these problems and the robot exerts 100% of its ability.

Function Description of General Hand Changer



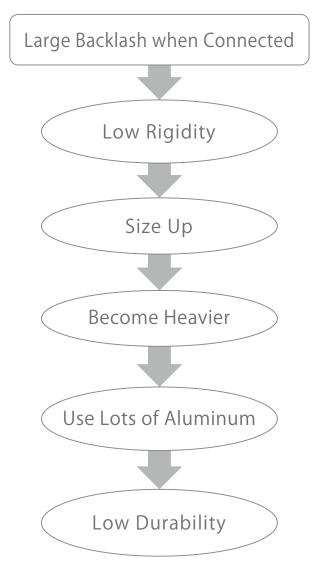


Before Connection

After Connected

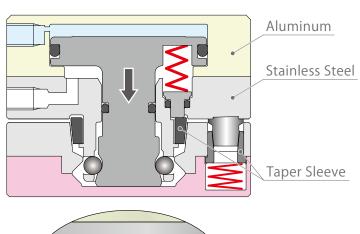
Large Backlash when Connected

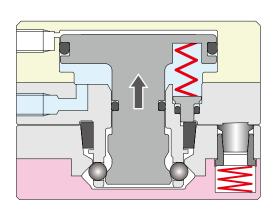
There are large backlashes when inserting a straight pin into the straight hole which requires a gap in between. The backlashes become larger due to abrasion.

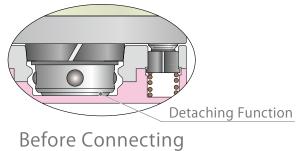


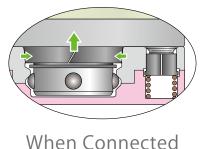


Function Description of KOSMEK Hand Changer









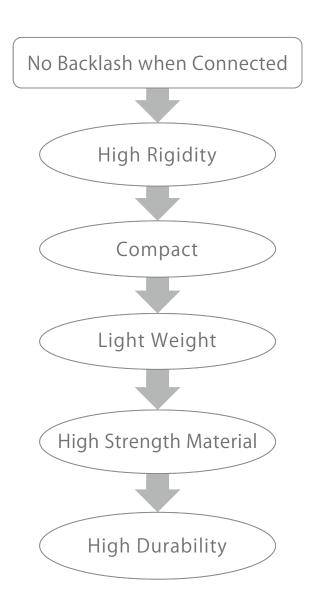
Connect with Zero Backlash

The sleeve with taper moves X,Y and Z directions.

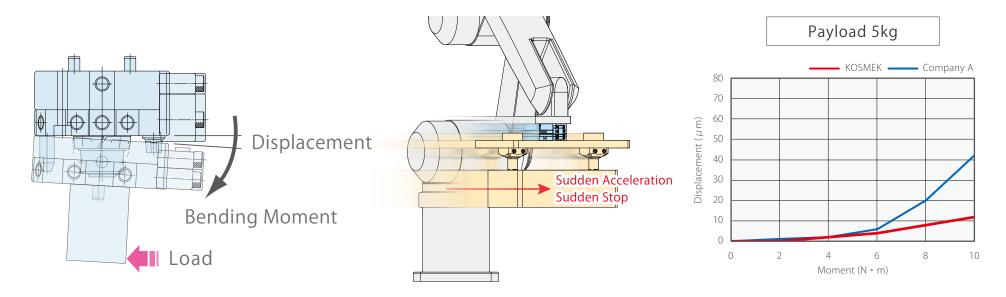
This enables to eliminate the gap with complete contact.

Regardless of the number of hands per robot or the abrasion,

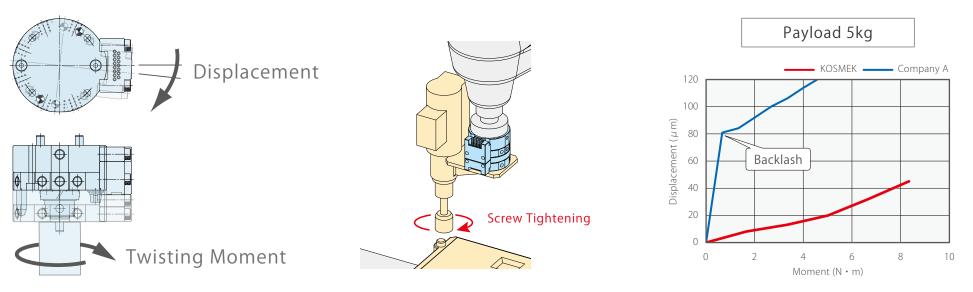
the locating repeatability at connected state is 0.003mm even after use of 2 million cycles.



Displacement Test under Bending Moment (at Air Pressure 0.5MPa)



Displacement Test under Twisting Moment (at Air Pressure 0.5MPa)

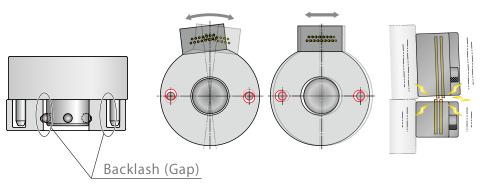


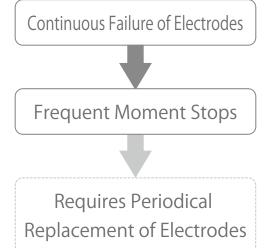


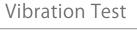
General Robotic Hand Changer

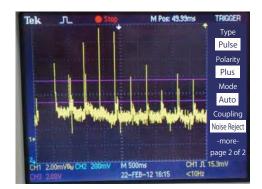
Backlash causes low rigidity and electrode failure.

Causes continuous failure due to noise and abrasion of contact probe.





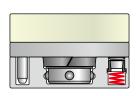




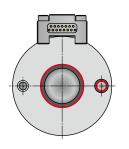
KOSMEK Robotic Hand Changer

Zero backlash enables high rigidity and stable electrodes.

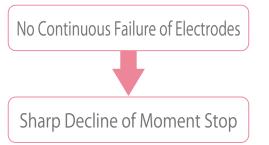
No noise occurs.

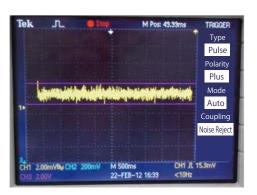


Zero Backlash









Summary

With low rigidity, connection part of the changer is bottlenecked.

Changers limit the robot's ability.

With high rigidity, connection part of the changer is not bottlenecked.

Exerts 100% of the robot's ability.

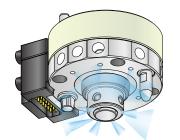
KOSMEK Robotic Hand Changer, with our own techniques, meets the needs of every customer.

"The World's Only" Product

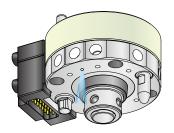




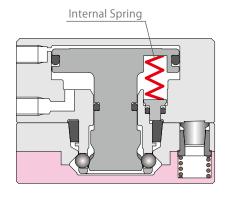
KOSMEK Robotic Hand Changer offers more safety features than any other.

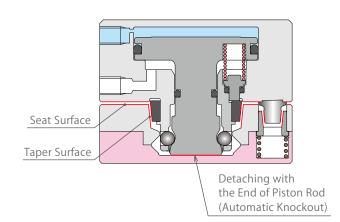


Air Blow



Connection Check





Air Blow/Connection Check

Air blow function is done by air purging from inside of the master cylinder. Also, when changing tools, it is able to clean the tool side of the cylinder. For connection check, it is performed when the contact between the master side and the tool side is mated and the check port is closed back to the air sensor.

- * Air blow function is only for air blow port option.
- * Select the seat port option for connection check.

Self-Locking

Even when air pressure is at zero, it will stay locked with mechanical lock. Holding force with spring prevents backlash on tool side.

** Usually it should be connected with spring force and air pressure.

Detaching (Automatic Knockout)

Free from adhesion and galling. Prevents the error that "tool side cannot be pulled out."

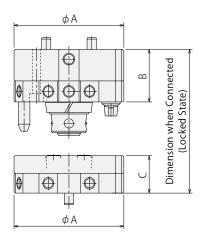
Specifications —

Model No.			SWR0010	SWR0030	SWRY0010	SWR0070	SWR0120	SWR0250	SWR0500	SWR0750	SWR1200	SWR2300
Payload (at 0.5MPa)		kg	0.5 ~ 1	3		7	12	25	50	75	120	230
Repeatability mr		mm	0.003									
Product	Master Cylinder	g	40	70	85	180	250	500	1000	1650	3800	7100
Weight ^{*2}	Tool Adapter	g	23	45	60	120	160	300	750	1100	2600	4800
Holding	Air Pressure at 0MPa ^{*1}	kN	0.05	0.	12	0.15	0.32	0.57	0.95	1.29	1.97	2.78
Force Air Pressure at 0.5MPa		KN	0.37	0.37 0.50		0.90	1.50	3.05	5.94	9.26	13.33	27.72
Air Port Thread Size × Port Qty			M3×0.5×2 Ports	M3×0.5×2 Ports	M3×0.5×6 Ports	M5×0.8×6 Ports	M5×0.8×6 Ports	M5×0.8×6 Ports	M5×0.8×2 Ports			
		•							Rc1/8×4 Ports	Rc1/8×9 Ports	Rc1/4×9 Ports	Rc3/8×10 Ports
Operating Air Pressure MPa		MPa	0.35 ~ 0.7	0.4 ~ 1.0		0.35 ~ 1.0					0.35 ~ 0.7	
Operating Temperature °C		°C	0 ~ 70									
Usable Fluid			Dry Air									

Notes:

- 1. Please refer to the product catalog on our website for detailed specifications.
- *1. It shows the holding force when air pressure drops to OMPa after connection. The above number of holding force is just a reference value.
- *2. It shows the product weight of the main body without an electrode option.

External Dimensions



(111111)

Model No.	SWR0010	SWR0030	SWRY0010	SWR0070	SWR0120	SWR0250	SWR0500	SWR0750	SWR1200	SWR2300
Α	30	34	38	47	54	73	98	123	160	207
В	14	16.5	17	22.5	23	26.5	31	33	38	50
С	9	14	14	16	16.5	19	25	25.5	36	44
Dimension when Connected	23	30.5	31	38.5	39.5	45.5	56	58.5	74	94

* Please refer to the product catalog on our website for detailed specifications, dimensions and cautions.



External Options We offer a wide variety of options to meet your needs.

Rated Voltage	Rated Current	External Options (Electrode)	Number of Poles		
	2A/1A	Resin Connector	16 Poles		
		Solder Terminal		15 Poles	
		Solder reminal		30 Poles (2 Sets of 15 Poles)	
		Solder Terminal with Cable		15 Poles	
DC24V		Solder reminal with capie		30 Poles (2 Sets of 15 Poles)	
	3A	Simple Waterproof Electrode Only when connected : IP54		16 Poles	
		D-sub Connector		15 Poles	
		Circular Connector (Connector Based on JIS C 5432)		15 Poles	
	5A	Compact Electric Power		4 Poles	
		Transmission Option	0	4 Poles + Additional Electrode	
AC200V DC200V		Power Transmission Option (Connector Based on MIL-DTL-5015)		8 Poles	
	13A	High Current Transmission Option (Connector Based on MIL-DTL-5015)		10 Poles	
		of Electrode proof Option) IP67		Number of Signals: 4	
	proof Electro Intact Water	de proof Option) IP67		Number of Signals: 12	
	d Electrode Capacity 500)A (Activity Ratio 50%)		1 Pole	

Some external options cannot be installed depending on the model number of SWR.
Please refer to the product catalog on our website for further information.

External Options	Number of Ports (Min. Passage Area)			
	Air Joint (Able to extend electrodes)		- E-	3 Ports (Equal to $\phi 6 \times 1$ port Equal to $\phi 2 \times 2$ ports)
Air Joint	Air Joint (Able to extend electrodes)			4 Ports (Equal to <i>φ</i> 1.6)
	Air Joint Only	1300		2 Ports (Equal to φ4)
-	Standard: No External Attachr	-		

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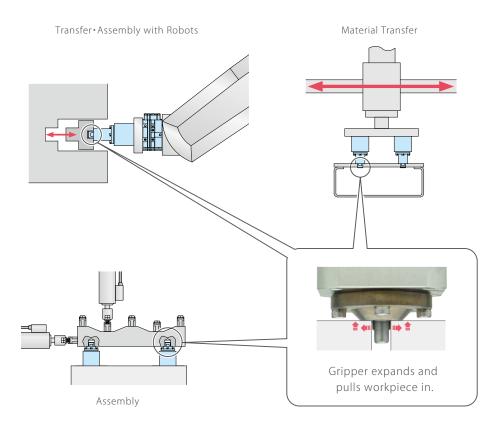
Related Products -

FA Pneumatic Hole Clamp

model WKH



Gripper expands and pulls workpiece in. Clamps the workpiece by holding its holes, allowing for 5 face accessibility. The light weight and compact design allows for maximizing the robot's ability without reducing the robot's payload.



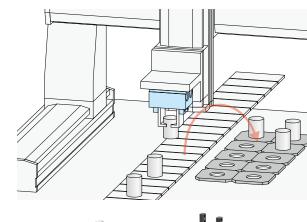
Robotic Hands

External Chuckings



Compact Robotic Hand with High Gripping Force
Reduction in height allows for less interference and optimal space utilization.
Most Suitable for Using with Robotic Hand Changer

Long-stroke robotic hand allows for transferring various kinds of workpieces.





model WPS High-Power Parallel Gripper



model WPA
Compact
Parallel Gripper



model **WPE**Wide Angular Gripper



model WPF Parallel Gripper



model WPH
Parallel Gripper



model WPJ Angular Gripper



model WPP
Three-Jaw Chuck



model WPQ Two-Jaw Chuck



model WPW Parallel Hand with Auto-Grip Changer



Related Products -

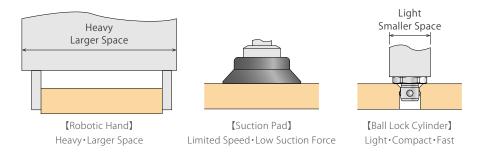
Ball Lock Cylinder



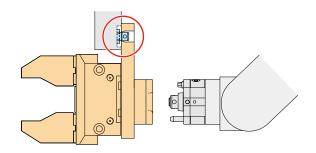
The ball lock cylinder is used for transferring pallets, plates, temporary tool stocker, etc.

The light weight and compact design allows for maximizing the robot's ability without reducing its payload.

For Reducing the Weight and Size of Transfer Tool



Temporary Stopper/Falling Prevention for Stocker/Nozzle Unit



Manual Robotic Hand Changer model SXR



Easily operated by anyone, the manual robotic hand changer is best suitable for collaborative robots. It enables an operator to change robotic hands and tools by hand.

Manual Quick Change of Robotic Hands and Tools



Collaborative Robot Installation Examples



http://www.kosmek.com



KOSMEK LTD.

http://www.kosmek.com/

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HEAD OFFICE 1-5, 2-chome, Murotani, Nishi-ku, Kobe-city, Hyogo, Japan 651-2241 TFL +81-78-991-5162 FAX.+81-78-991-8787

KOSMEK LTD. 1-5, 2-chome, Murotani, Nishi-ku, Kobe-city, Hyogo 6512241, Japan TEL. +81-78-991-5162 FAX. +81-78-991-8787 650 Springer Drive, Lombard, IL 60148 USA KOSMEK (USA) LTD. TEL. +1-630-620-7650 FAX. +1-630-620-9015 KOSMEK EUROPE GmbH Schleppeplatz 2 9020 Klagenfurt am Wörthersee Austria TEL. +43-463-287587 FAX. +43-463-287587-20 KOSMEK (CHINA) LTD. Room601, RIVERSIDE PYRAMID No.55, Lane21, Pusan Rd, Pudong Shanghai 200125 China TEL. +86-21-54253000 FAX. +86-21-54253709 KOSMEK LTD - INDIA 4A/Old No:649, Ground Floor, 4th D cross, MM Layout, Kavalbyrasandra, RT Nagar, Bangalore -560032 India TEL. +91-9880561695 Thailand Representative Office 67 Soi 58, RAMA 9 Rd., Suanluang, Suanluang, Bangkok 10250, Thailand TEL. +66-2-300-5132 FAX. +66-2-300-5133 KOSMEK USA Mexico Office Av. Santa Fe 103, Int. 59, col. Santa Fe Juriquilla, Queretaro, QRO, 76230, Mexico TEL. +52-1-55-3044-9983 Full Life Trading Co., Ltd. 16F-4, No.2, Jian Ba Rd., Zhonghe District, New Taipei City Taiwan 23511 TEL. +886-2-8226-1860 FAX. +886-2-8226-1890 G.E.T. Inc, Phil. Victoria Wave Special Economic Zone Mt. Apo Building, Brgv. 186, North Caloocan City, Metro Manila, Philippines 1427 TEL. +63-2-310-7286 FAX. +63-2-310-7286 PT. Yamata Machinery Delta Commercial Park I, Jl. Kenari Raya B-08, Desa Jayamukti Kec. Cikarang Pusat Kab. Bekasi 17530 Indonesia TEL. +62-21-5818632 FAX. +62-21-5814857

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