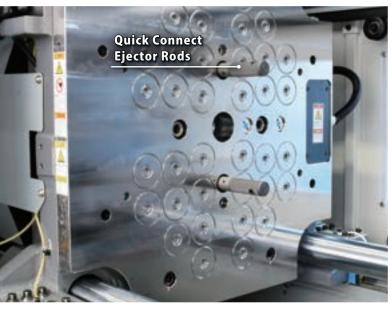
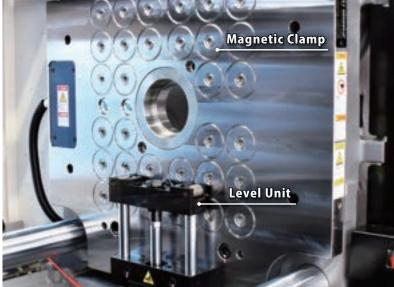
### KO5MEK

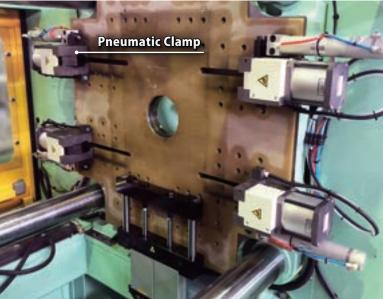
### **Complete Auxiliary System**

### For Injection Molding Machine



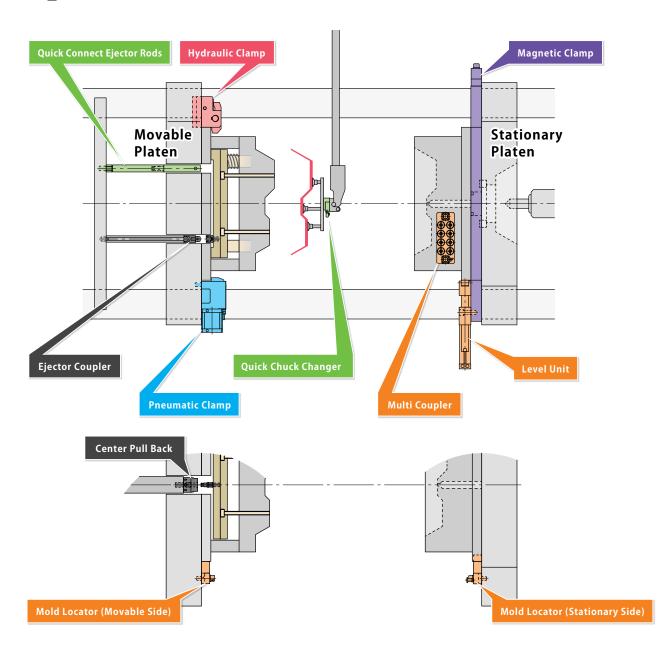








### QUICK Mold CHANGE SYSTEMS



#### - INDEX -

**Quick Chuck** Changer ▶ P.03

**Changing Chuck Plate** without any tools!

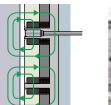


**Magnetic Clamp** MIMS Multi Information Monitoring System

**Invisible Magnetic Forces** Visually Digitized!

DMS **Double Monitoring** System

**Ensures Safety by Magnetic** Pole and Proximity Switch



Lightning Controller ▶ P.07

**Cuts Power** Consumption by 50%!



**Metal Surface** 

Long-term Protection from Contaminants and Liquids!





Magnetic Clamp

**Maintainability** 

► P no

35 mm Thin Plate ▶P.09 Bi-Directional Magnetic Circuit ▶P.10 T-Slot Automatic Slide Clamp Incomplete Detection Hydraulic Auto Clamp Long Stroke & Lever Spacer Model

Each Magnetic
Core is Replaceable!

**Even Thinner!** 

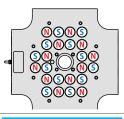
Highly Reliable Magnetic Force! Prevents clamping error due to wrong molds!

▶P.11

Available for various mounting plate thickness!











Hydraulic Auto Clamp

Maintainability

▶ P.13

Model ▶P.14

**Anti-Rust** 

Pneumatic
Auto Clamp
▶P.15

Quick Connect Ejector Rods ▶P.16

Multi Coupler

Easy maintenance for everyone!

Rust prevention due to dripping of process water!

Stable operation by rotating function!

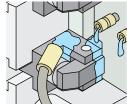
Changing Ejector Rod without any tools!

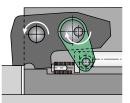
▶ P.17

Quick Connection

of Multi Coupler!











Level Unit

▶ P.18

Mold Locator
▶P.19

No Locating Ring Required

Support Block
with mold
detection switch
▶ P.20

**Mold Detection Switch** 

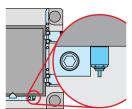
to Prevent Mold Drop

Mold Change Cart ▶P.21

Mold change carts are also available!

Adjusts the level just by loading a mold!







Company Profile

**PRODUCT INFORMATION** 

**PRODUCT INQUIRY** 



KOSMEK Website: QMCS
https://www.kosmek.co.jp/english/products/qmcs/

Catalog Request • Product Inquiry

 $https://www.kosmek.co.jp/php\_file/inquiry.php?lang=2$ 

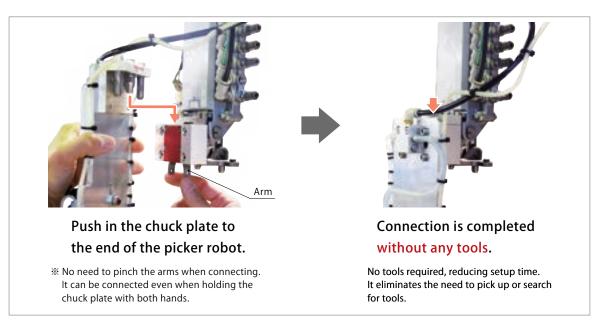


### Quick Chuck Changer PAT.P.

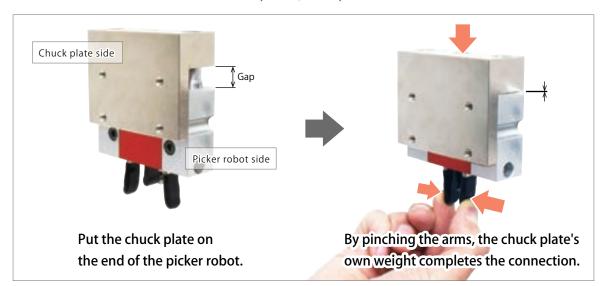
#### Simple and Quick Change of Chuck Plate to Reduce Setup Time











Common for SXQ0030 and SXQ0150.





### with Locating Function Repeatability

0.05mm\*1

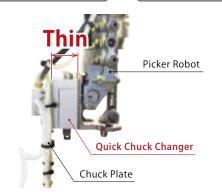
%1. Repeatability: 0.1mm for SXQ0150 (Payload: 15kg)

- Adjusting the mounting position of the end of arm tooling is not required.
- No need to teach the picker robot again.

Drastically reduce setup time!

### Direct mounting is possible for some picker robots.

Adapter plate is not required, so the thickness of changer part can be minimized.



• Features: SXQ0030 (Payload: 5kg)

### Releasing arms can be customized for more flexible use.\*\*2

In case it is hard to reach releasing arms due to the shape of a chuck plate, they can be customized by mounting attachments to extra tapped holes for more flexible use.

(Attachments should be mounted by customer.) \*2. Available only for SXQ0030 (Payload: 5kg).



Ex. 1) Making arms thicker so that it is easier to push.



Ex. 2) Making arms longer so that it is easier to reach.

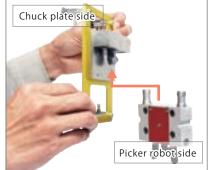
• Features: SXQ0150 (Payload: 15kg)

### The chuck plate can be removed with both hands for safety.\*\*3

The interlock lever allows the changer to remain unlocked, making it possible to safely remove even large and heavy chuck plates by holding the chuck plate with both hands.







With lifting the interlock lever, pinch the releasing arms to keep the changer unlocked.

### Coated arms for easy gripping \*3

Coating on unique arm shape based on ergonomics. Easier to grip and less slippery.

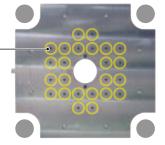
※3. Available only for SXQ0150 (Payload: 15kg).



### MIMS - Multi Information Monitoring System -

#### **Invisible Magnetic Forces Visually Digitized**

All magnetic cores are equipped with MIMS sensor.



### Every magnetic core has a MIMS sensor to confirm overall clamping force.

Since every magnetic core has a MIMS sensor, the magnetic clamp is able to confirm actual clamping force of molds in various sizes.



### Accurate Display with Digital Number

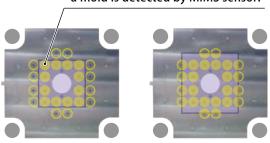
Clamping Force Indicator displays clamping force digitally.



#### Magnetic Plate Temperature Check

Built-in temperature sensors allow for monitoring mold temperatures. It calculates by the change in clamping forces.

#### Only magnetic core in contact with a mold is detected by MIMS sensor.

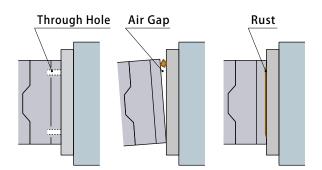


#### Accurate Reading Regardless of Mold Size

It measures clamping force of the area that the magnetic core and mold are in contact with.

### No Need to Input Information Actual measuring of the mold contact area means

there is no need to input information such as mold size, etc beforehand.



### Accurate Measuring Regardless of Mold Condition

Able to confirm accurate clamping force, even there are air gaps or through holes for mounting bolt, because it does not measure the area that the mold is not in contact with the plate. It also measures the change in clamping force caused by rust or material of mold mounting plate.

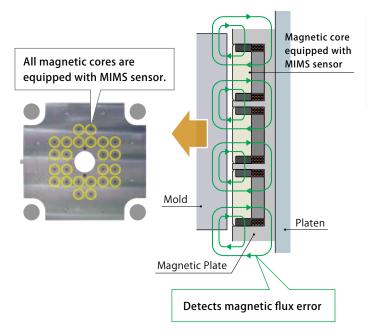




### **DMS** - Double Monitoring System - PAT.P.

#### The Highest Level of Safety in the Industry

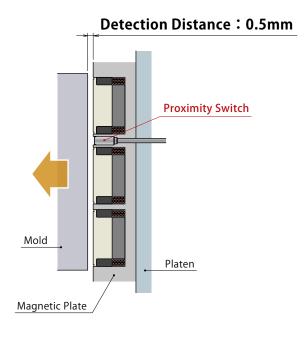
(In case of Detection System M1/M2 : Double Monitoring System)



Magnetic Flux Error Detection with MIMS sensor

### With our magnetic core sensors, the slightest error will not be overlooked.

In case the mold moves from the magnetic plate during production, the MIMS sensor embedded in all magnetic cores detects the magnetic flux error caused by the mold movement and it securely outputs an error detection signal.

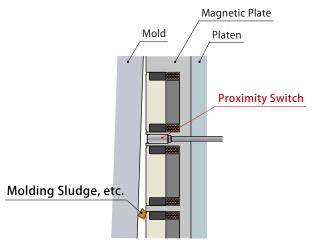


Mold Separation Detection with Proximity Switch

### Real-time monitoring of mold contact with proximity switch

It securely outputs an error detection signal when a mold is separated 0.5mm from the magnetic plate.

This proximity switch system has the highest level of safety measures with EN standard.



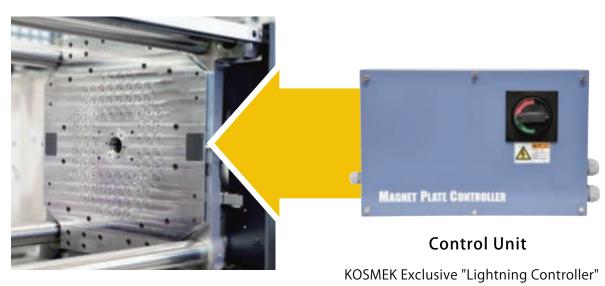
### Checking distance with proximity switch, able to detect errors securely when a mold is not in close contact.

A gap between a mold and a magnetic clamp leads to decrease in clamping force. When the magnetic plate and the mold are not in contact, mold change cannot be completed. Mold contact check with proximity switch prevents the risk of production with gaps and insufficient clamping force.

### Lightning Controller PAT.P.

Improved control unit cuts power consumption by 50%.

## "Lightning Controller" with greatly reduced energy consumption by 50%



**Magnetic Plate** 

(PAT.P.) reduces mold clamping time by half!

	Conduction time for mold clamping **1
Current Method	1.0 sec.
Improved Method	<b>0.5</b> sec.

※1. Per Discharge.

MAK0550	Power consumption per magnetization *2
Current Method	12.6 VAh
Improved Method	<b>6.3</b> VAh

### Reduces 50% of magnetizing time

Reduces 50% of power consumption

<sup>※2.</sup> As an example, it shows the power consumption during the magnetization per hour when setting up MAK0550 magnetic plates on both movable platen and stationary platen once per hour. (Magnetic plate for movable platen and stationary platen : 2 Discharges each)



### **Metal Surface**

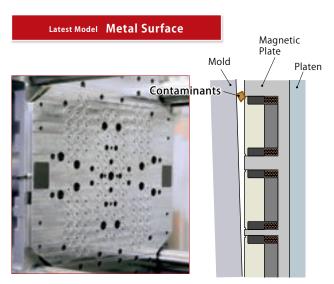
#### Metal surface protects from contaminants and liquids for many years!



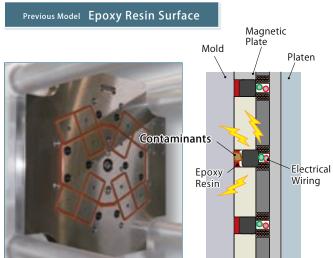
### The metal surface of Magnetic Plate enables high durability.

The plate surface is constructed with metal only.

The metal surface prevents outside interference and does not deteriorate over time as epoxy resin does.



The plate surface is constructed with metal only, preventing contaminants from outside. This enables high rigidity, and Metal Surface does not deteriorate over time as epoxy resin does.

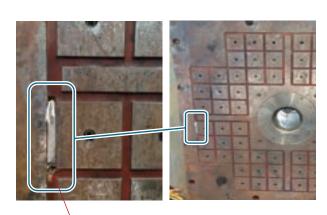


Previous model has magnets embedded from mold mounting surface and epoxy resin molding its perimeter. This causes contaminants to get stuck in epoxy resin and damages internal electrical wiring.

Trouble Case of Epoxy Resin Model

#### **Epoxy Resin Deteriorates**

Resin is peeled off by deterioration, causing snapping and short circuit of the electrical wiring.



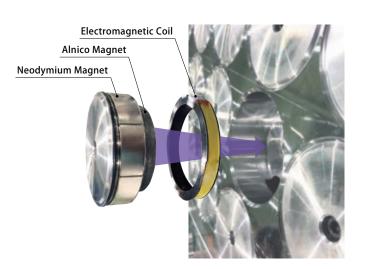
Exposed electrical wiring inside the epoxy resin.

### **Improved Maintainability**

Each magnetic core is replaceable.

Each magnetic core is removable so that it can be replaced in case of a trouble.

\* Required to remove a magnetic plate from an I.M.M.



### 35mm Magnetic Plate Thin Model

The World's Thinnest: For customers who have given up on using magnetic clamps due to daylight problems.

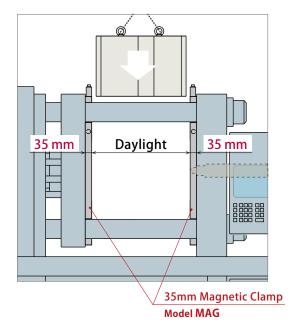
#### 35mm Plate ensures Maximum Daylight!

The new Magnetic Clamp developed by Kosmek is one of the thinnest in the world, with a plate thickness of 35 mm, allowing for maximum daylight. It can be used in cases where magnetic clamps were unsuitable in the past due to insufficient daylight.

### Minimize Extension of Daylight and Nozzle!

Even when extending daylight, injection nozzles, or ejector rods, the extension can be minimized, which is advantageous in terms of the cost for extension. Also, the effect of temperature changes in the material caused by the nozzle extension is reduced.





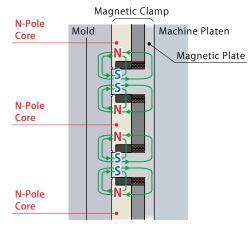


### **Bi-Directional Circuit Method**

Magnetic clamp in general has mono-directional or bi-directional magnetic circuit.

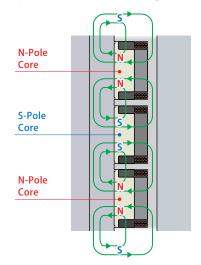
#### Mono-Directional Magnetic Circuit

Magnetic circuit is generated on each pole. All magnetic cores are composed of N pole and the magnetic plate is magnetized to S pole.



#### Bi-Directional Magnetic Circuit (Kosmek Magnetic Clamp)

Magnetic circuit is generated between adjacent poles. Composed of N-pole and S-pole magnetic cores.



#### Clamping Force Comparison

#### Mono-Directional Magnetic Circuit

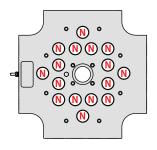
Clamping Force

Needs space between magnetic cores, which reduces core quantity and leads to low clamping force.



Clamping Force **High** 

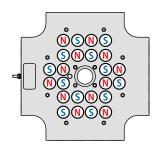
Magnetic cores can be placed close to each other, increasing core quantity, resulting in high clamping force.





Mono-directional method has higher clamping force per magnetic core. However, when compared with the same size magnetic plate,

bi-directional method has higher clamping force.



#### Influence of Air Gap

#### Mono-Directional Magnetic Circuit

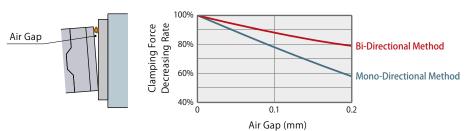
Air Gap Resistance **Low** 

Magnetic circuit is generated by single pole, so the force to emit magnetic flux is small and resistance to air gap is low.

#### Bi-Directional Magnetic Circuit (Kosmek Magnetic Clamp)

Air Gap Resistance **High** 

Magnetic flux pulled by different polarities, the force to emit magnetic flux is large and resistance to air gap is high.



Clamping force of mono-directional method is decreased by 150% compared to bi-directional method.

\*\* Reference value measured by Kosmek.

Kosmek magnetic clamp is designed with

superior bi-directional magnetic circuit method.

### Clamp Incomplete Detection

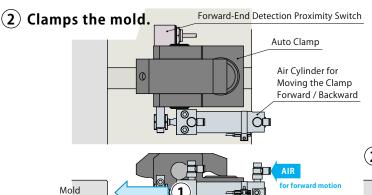
Safety Measures! Accurate detection of clamping errors!

\* Available as an option for all T-slot auto-slide models.

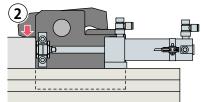
### Improve Safety with Automated Mold Clam



1 Auto clamp moves forward with air cylinder.



	Motion	Forward-End Detection Proximity Switch
Air Cylinder	Forward	ON
	Motion	Pressure Switch for Clamping
Auto Clamp	Clamp	ON

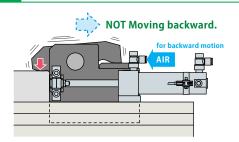


3 After clamping, provide air for backward motion to the air cylinder. (PAT.P.)

Normal

Back-Plate

When locked securely, the clamp does not move backward.



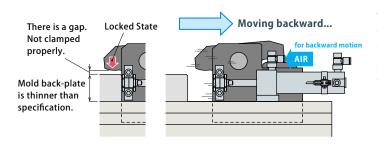
Since the clamp is locked, it will not move backward even when providing air for backward motion to the air cylinder. The forward-end detection proximity switch remains ON to confirm that the clamp is securely locked.

	Motion	Forward-End Detection Proximity Switch
Air Cylinder	Backward	ON

#### **Securely Locked!**

**Error** 

In case of a clamping error, the clamp moves backward.



The clamp is not locked properly due to a gap between the clamp and the mold back-plate, even though the clamp is in the locked state. It will move backward when providing air for backward motion to the air cylinder. The forward-end detection proximity switch is OFF, allowing for detection of clamping errors.

	Motion	Forward-End Detection Proximity Switch	
Air Cylinder	Backward	OFF	

**Able to Detect Clamping Errors!** 



### Allowing Mold Size Variance

For customers who have given up on installing hydraulic clamps due to variations in mold sizes.



#### **Challenges with Previous Design**

Automatic mold clamps used to require a standardized clamping height.

Often, clamping height cannot be adjusted, especially if the molds are supplied by your customers.



Unable to use a hydraulic clamp due to the variance in thickness of mold back-plate.

#### By Installing the Lever Spacer Model

A long stroke clamp with the lever spacer enables up to 20mm in clamping height variation.

### Allows for Mold Back-Plate Variance up to 20mm\*

\*\* Up to 10mm for GBC0100-F ~ GBC0400-F. Not available to use with the low lever model and the wide lever model. Please contact us for further information.

Example: In case of GBC0630-F Clamp, Mold Back-Plate Thickness Variance 30 ~ 50mm



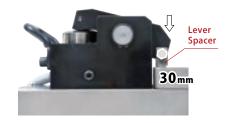
Mold Back-Plate Thickness: 50mm

Clamps the mold with the hydraulic clamp.



Mold Back-Plate Thickness: 40mm

When the back-plate is 10mm lower, the mold can be clamped by the long stroke function.



Mold Back-Plate Thickness: 30mm

When the back-plate is 20mm lower, the mold can be clamped by setting the lever spacer.

### **Improved Maintainability**

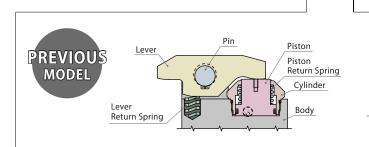
Simple and Easy-to-Maintain Structure

### Assemble/Disassemble with Standard Tools!



Since no special tools are required, no clamp-specific knowledge is required.

Since anyone can assemble and disassemble the clamp, only a seal kit is needed to perform on-site maintenance.



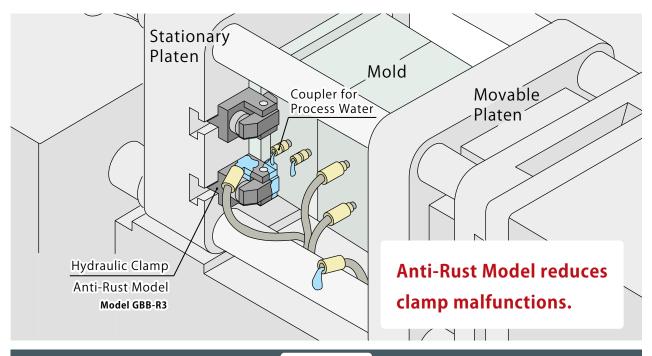
Disassembly and assembly of the lever and cylinder

required special tools and jigs...



### Rust Countermeasure by Process Water

#### Additional Line Up: Anti-Rust Model



#### **Before**

When coupler is uncoupled during the mold change, the residual water drips.



Water splashes on the clamp and rusts.

\* There are no problems with clamps under general molding conditions.
However, the clamp might rust when it is exposed in water environment.



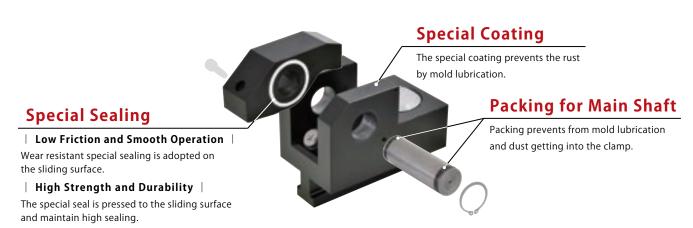
#### **After**

**Anti-Rust Model for Water Environment!** 



Special coating prevents rust even when exposed to water. With special seals, it reduces the rust failure by the main shaft.

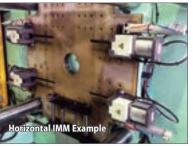
\* The cost will reduce by adopting the anti-rust model.



### Pneumatic Clamp

#### Clean by Air, Suitable for Vertical IMMs as well





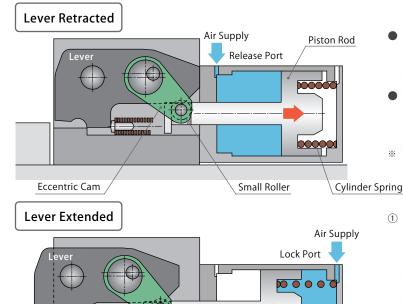




- Power source is general compressed air only.
- Air clamp system eliminates the possibility of contamination around the clamp due to oil leakage or dripping.
- Piping work is easy because the circuit consists of air lines.
- Fire hazard by use/or storage of hydraulic oil is eliminated.
- Excellent for electric machines, no hydraulic source is required.
- Maintenance is easy as there is no oil mess.
- Endurance at high temperature is improved because the working pressure of this system is lower than that of the hydraulic model.

0000

Overall system costs are less than hydraulic systems.



 By releasing the air supply to the release port and supplying air to the lock port, the piston rod is moved forward with air pressure and cylinder spring force. The lever return spring movement keeps the lever moving forward in a horizontal state.

By supplying 0.4 MPa air pressure to the release

 With the movement of the piston rod, the lever is moved backward by the small roller and eccentric

cam. The lever is set inside the body.

the cylinder spring.

port, the piston rod moves backward compressing

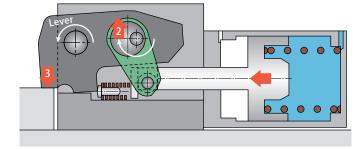
The lever of T-slot slide clamp cannot be set inside the body.

- ② With the movement of the piston rod, small roller, eccentric cam and lever move forward.
- \* The lever is moved forward with the cylinder spring force by releasing the air supply from the release port.
- ③ The piston rod moves forward and rotates the eccentric cam, which is connected by the small roller.
- With the rotation of the eccentric cam, thrust is applied in the direction of 2.
- S Rotational force, with the main shaft as the center, is generated in the lever.
- With the main shaft as the support point, clamping force (which is boosted by the leverage of the lever) securely clamps the mold
  .



Lever Return Spring

Thursdanning





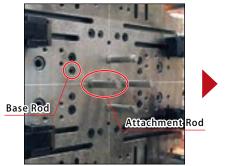
### **Quick Connect Ejector Rods**

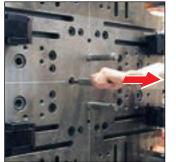
Easy-to-use, no tools required, allowing for changes in mere seconds.



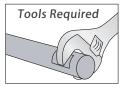


### "Pull Out" and "Insert In" to exchange the ejector rods!









※ Reference of 300 ton IMM

#### Before

using quick connect ejector rods

Change Time **240** sec.

4 threaded ejector rods × 60 sec. per rod.

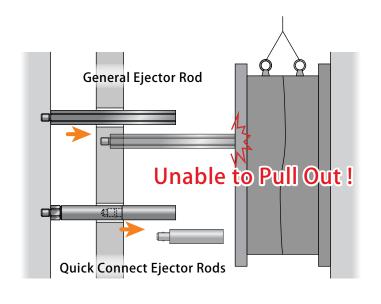


using quick connect ejector rods
Change Time 10 sec.
4 quick connect ejector rods ×

2.5 sec. per rod.

### Quick Change even in such a case

Even when ejector rods are placed in the wrong spot, Quick Connect Ejector Rods can be replaced with the mold inside the machine.



### **Multi Coupler**

#### **Connects and Disconnects Multiple Couplers at Once**

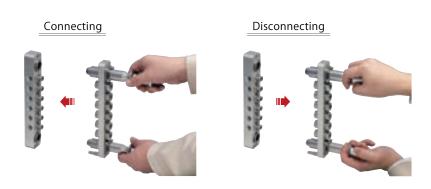
#### What is Multi Coupler?

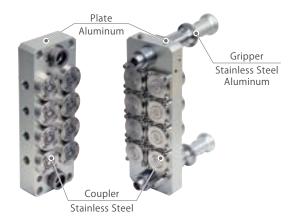
### A Device for Connecting Multiple Couplers in Single Operation

Pilot air can always be connected since the coupler connecting valve is opened/closed as JMC: with check valve is connected/disconnected. Check valve for opening/closing coupler connecting valve is not required.



Using stainless steel for the coupler and the gripper, and aluminum for the plate allows for anti-corrosion. Highly durable to air and process water.





#### **Misconnection Prevention**

Misconnection Prevention Pin to prevent connection failure.







without Check Valve





### Level Unit

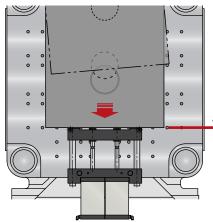
#### Adjusts the level, just by loading a mold!





#### What is Level Unit?

A unit that ensures parallel accuracy by loading a mold with a crane.



Adjusts the mold level just by loading it!

#### Max. Loading Weight

Maximum loading weight is up to 5.0ton. \*\* In case of MHL06\(\to\)0 (Air pressure at 0.7MPa)

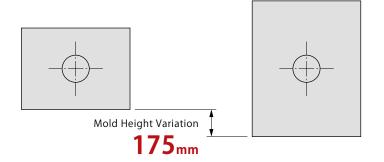


### Mold Height Variation Possible

Mold Height Variation is possible

up to 175 mm.

※ In case of MHL06□0-L.

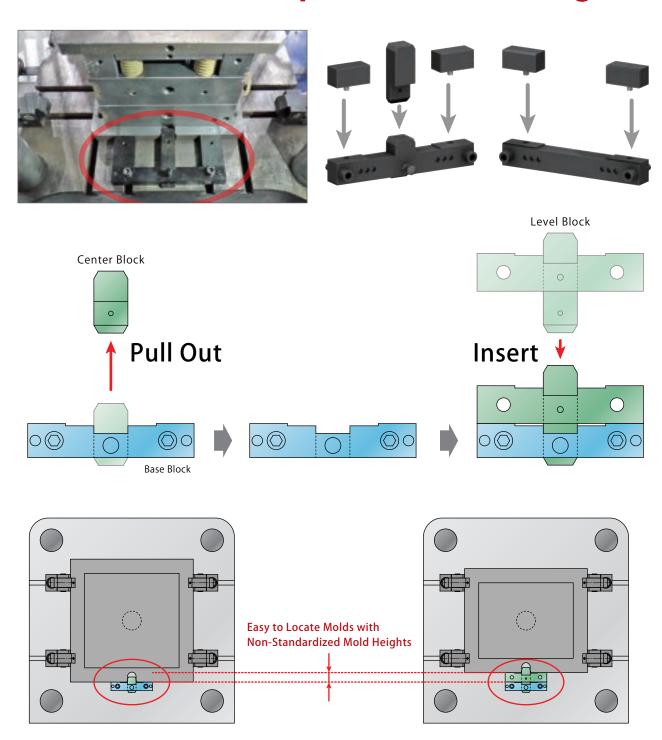




### **Mold Locator**

"Pull-Out" and "Insert" to Locate Molds with Non-Standardized Heights

### No Locating Ring Required. Quick and Simple Mold Locating.





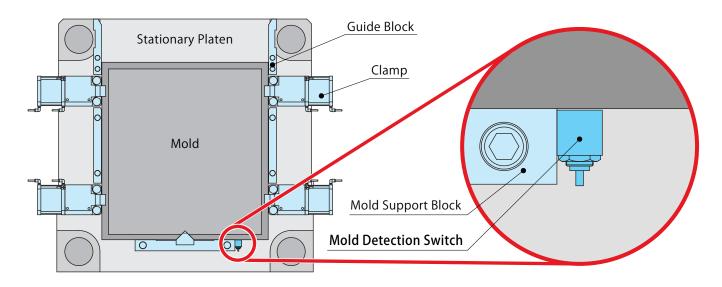


#### **Support Block with**

#### **Mold Detection Switch**

Mold Fall Prevention during Mold Removal!

#### Mold detection switch prevents a mold fall!



### If the mold is not hung by the crane when released, the mold will fall.

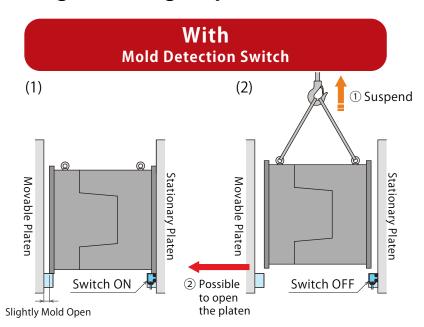
(Unintentional mistakes, carelessness, lack of concentration due to fatigue/busyness, long hours, working by a newcomer... anyone can make mistakes.

#### Monitor 'Mold Presence' = 'Forgot to Hang' to prevent a mold fall.

# When a mold is not hung, Mold Falls 1 Platen Open Movable Platen

Without

**Mold Detection Switch** 



- (1) While the mold detection switch is ON after "Release", the mold is only allowed to open slightly, preventing the mold from falling.
- (2) The platen will not open unless the mold is hung (mold detection switch off), ensuring safety!
- \* Interlock with a molding machine is required.

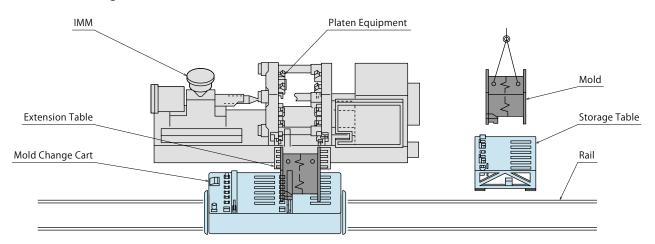
### **Horizontal-Loading Mold Change System**

From Mold Change Carts to Automatic Clamping

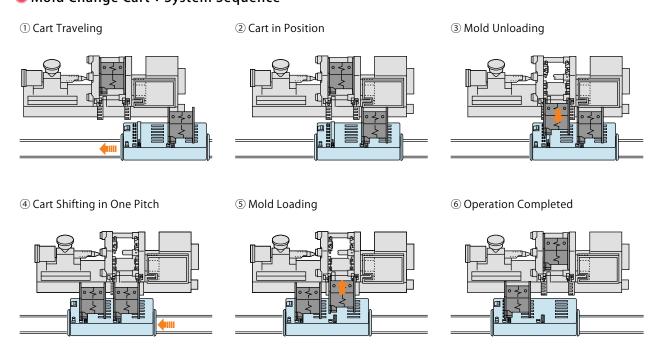
#### Please ask KOSMEK if you have any problems with automation.

- Advantages
  - Productivity Improvement
     Safe Operation
- High-Mix Low-Volume **Production**

Nold Change Cart: Basic Structure



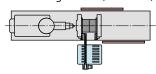
Mold Change Cart: System Sequence

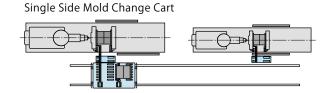




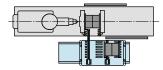
#### Mold Change Cart: Structure Examples

Mold Change Table (One Side)

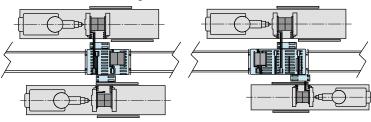




Single Side Mold Change Cart (One Pitch)



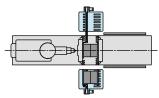




IMMs face the same direction.

IMMs face the opposite directions.
(Mold setting from the non-operation side.)

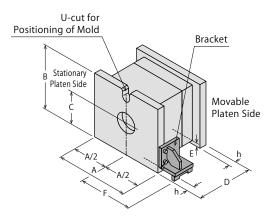
Mold Change Tables (Both Sides)

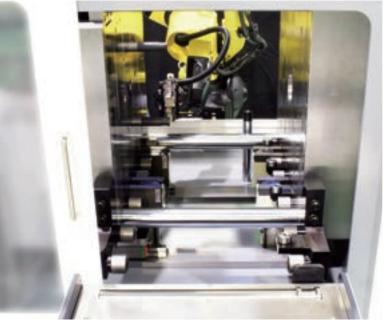


Pushing out in one direction

#### Requisite Conditions of Molds

- ① Mold dimensions must be standardized.
  - B: Height of Mold
  - h: Clamping Height
  - F: Distance between the Center and Bracket Ledge
- ② U-cut for Positioning of Mold Stationary Platen Side
- ③ Bracket on Mold







#### **Company Profile**



KOSMEK LTD. Head Office

Company Name KOSMEK LTD.
Established May 1986
Capital ¥99,000,000
President & CEO Koji Kimura

Employee Count 270

Group Company KOSMEK LTD. KOSMEK ENGINEERING LTD. KOSMEK (USA) LTD. KOSMEK EUROPE GmbH

KOSMEK (CHINA) LTD. KOSMEK LTD. - INDIA

Business Fields Design, production and sales of precision products,

and hydraulic and pneumatic equipment

Customers Manufacturers of automobiles, industrial machinery,

semiconductors and electric appliances

Banks Resona bank, MUFG Bank

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#### Product Line-up



■ Quick Mold Change Systems

FOR INJECTION MOLDING MACHINES



■ Diecast Clamping Systems

FOR DIECAST MACHINES



#### **■** Kosmek Factory Automation Systems

FACTORY AUTOMATION INDUSTRIAL ROBOT RELATED PRODUCTS



■ Kosmek Work Clamping Systems

MACHINE TOOL RELATED PRODUCTS

#### **CATALOG**

Further information is on the product catalogs. Please order the catalog from our website.



Scan the QR code for Catalog Request and Inquiry

https://www.kosmek.co.jp/php\_file/inquiry.php?lang=2



■ Quick Die Change Systems

FOR PRESS MACHINES



#### **■**Welding Application Products

KOSMEK PRODUCTS FOR WELDING APPLICATION



**■** Washing Application Products

KOSMEK PRODUCTS FOR WASHING APPLICATION







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■ For Further Information on Unlisted Specifications and Sizes, Please call us. Specifications in this Leaflet are Subject to Change without Notice.



2024/10 First 0Ry 2025/01 2nd 0Ry